

Work Order ID 140611***140611***

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Monday, January 11, 2016 10:51:36 AM

Item ID: D5351-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: PRELIM Stop ***NS2***
Item Name: T-Bolt Spacer
Start Date: 1/11/2016 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 1/13/2016 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.01							
Quality Control									
121		0.00							
121									
Outsource4	Memo	0.00							
Outsource process - Anodize	ANODIZE BLACK AS PER DWG D5351 NOTE 2								
	ISSUE P.O: <u>30967</u>								
	POSSIBLE SUPPLIER :ATG								
	C OF C IS REQUIRED								
122	Receive & Inspect for Damage & Mat'l Certs	0.00							
122									
Packaging	Memo	0.00							
Packaging									

DAS
13
9-89

JAN 12 2016

21X SP/6-01-14

Work Order ID 140611

140611

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
123	QC3- Inspect Part Finish	0.00							DAS 38 9-89
123						(21)			
QC	Memo	0.00							
Quality Control									JAN 14 2016

130	Identify as per dwg & Stock Location: <u>PRELIM</u>	0.00							DAS 38 9-89
130						(21)			
Packaging	Memo	0.00							
Packaging	LOCATION: <u>5177</u>								JAN 14 2016

140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03							
Quality Control									17/12/10 78

Handwritten notes and stamps:

- 5
- (H)
- JUL 10 2017
- DAS 6 9-89 JUL 10 2017
- 16-1-18
- POSITIVE RECALL
- EFFECTIVE 1/11/11 WITH
- RELEASED 10 9-89 DATE 2016/01/23

Picklist Print

Page 1

Monday, January 11, 2016 10:51:35 AM

Work Order ID: 140611

140611

Parent Item: D5351-1

D5351-1

Parent Item Name: T-Bolt Spacer

Start Date: 1/11/2016

Required Date: 1/13/2016

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 16-01-11 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.500		Purchased	No				f	25.7710		1.754316			

M6061T6R0 500

**

6061-T6 Round Bar .500"

Location	Loc Qty	Loc Code
MAT	0.941	
M133368	0.941	
MAT012	24.83	
M129845	0.5	
M132876	24.33	

0.941 ft

DAS

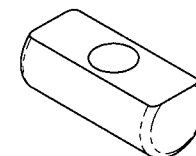
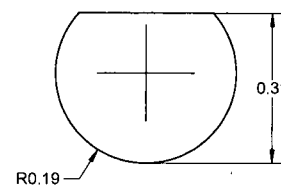
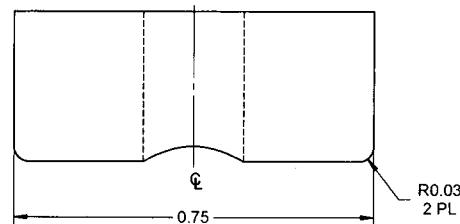
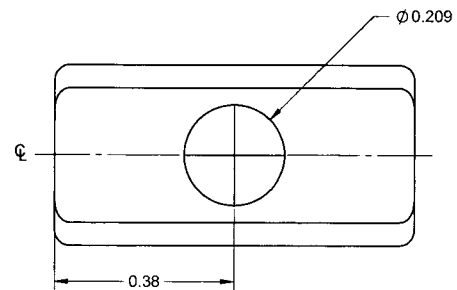
45

9-89

2016-01-11

1125 ft

2066 ft



D5351-1 T-BOLT SPACER

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-Q-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF. DART SPEC M6061T6R
- 2) FINISH: ANODIZE DYED BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.01 lbs

PRELIMINARY ISSUE

A		NEW ISSUE		RF	15.08.10
REV.	DESCRIPTION			BY	DATE
DESIGN		RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5351 T-BOLT SPACER	REV. A	SHEET 1 OF 1 SCALE NT
DRAWN		RF			
CHECKED		VS			
MFG. APPR.		JLM			
APPROVED					
DE APPR.					
DATE	15.08.10		COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO30967

Purchase Order Date 1/12/2016

PO Print Date 1/13/2016

Page Number 1 of 3

Order From :

VC-ATG001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

RUSH

Contact Name

Buyer

Chantal Lavoie

Vendor Phone

613-446-4544

Customer POID

Customer Tax #

10127-2607

Ship To Contact

Terms

Net 30

Ship To Phone

Currency

CAD

Ship Via:

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Ship Acct:

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	140611	D5351-1 T-BOLT REV. PA3	1/14/2016		21.00	\$4.63	\$97.23
			Yes				
			1/14/2016				
		Black Anodize per MIL-A-8625F Type I or IB or IC or II or IIB Class 2					
		RUSH ORDER					
						Line Total:	\$97.23
2	139564	D5156-5FACE PLATE REV. B	1/14/2016		6.00	\$4.63	\$27.78
			Yes				
			1/14/2016				
		Black Anodize per MIL-A-8625F Type I or IB or IC or II or IIB Class 2,					
		RUSH ORDER					
						Line Total:	\$27.78

SP 16-01-14

Note:

1/13/2016



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 911090

Date: 14-Jan-16

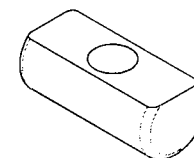
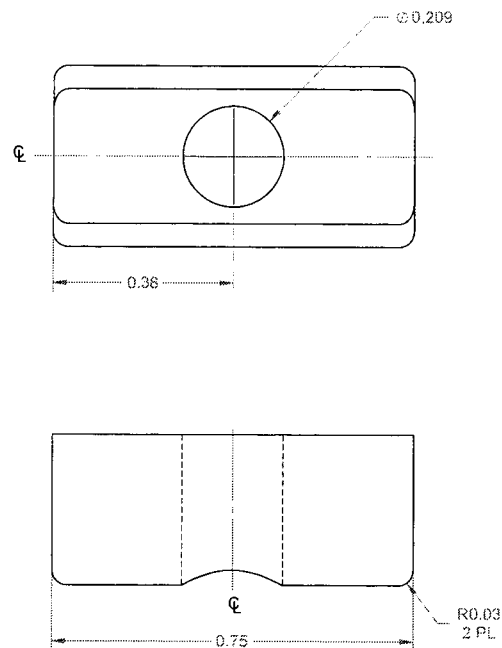
To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
21 ea	Part: 140611 D5351-1 T-BOLT Job: 19042	Rev: PA3 PO: 30967	Line: 1
6 ea	Part: 139564 D-5156-5 FACE PLATE Job: 19043	Rev: B PO: 30967	Line: 2
DATE: <u>14/1/16</u>			
CERTIFIED SIGNATURE: <u>[Signature]</u>			
RECEIVER SIGNATURE: _____			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS.			
MADE IN CANADA.			
<u>8 16-01-14</u>			



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CHECKED	AK	DRAWING NO.	REV. A		
MFG. APPR.	JLM	D5351	SHEET 1 OF 1		
APPROVED	HS	TITLE	SCALE		
DE APPR.	DS	T-BOLT SPACER	NT		
DATE	15.08.10				
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APPROVED